



Winter Glow



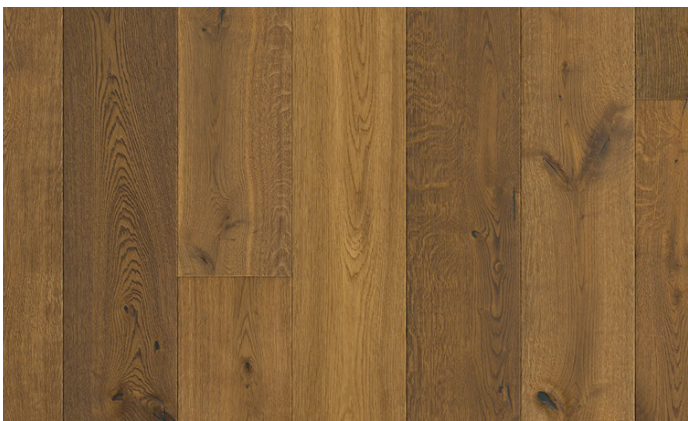
Marina Oak



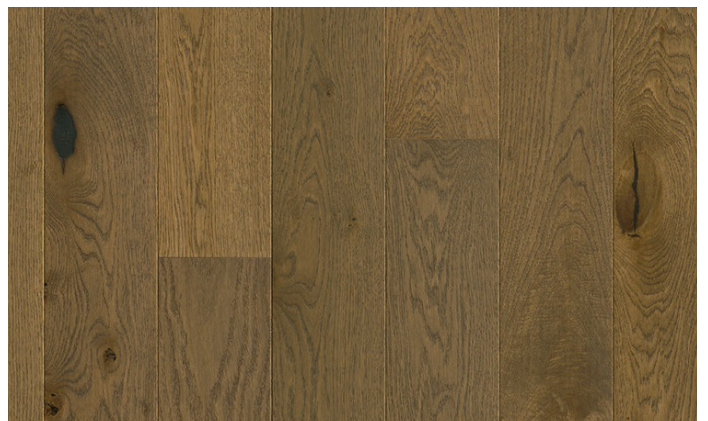
Heritage Oak



Monarch Oak



Amber Mansion



Stallion Brown

GENERAL DATA

Panel	2200 x 220 mm
Total thickness	13,5 mm
Numbers of panels per pack	4
Nested Lengths	Max. 1 plank out of 6
m² per pack	1,936 m²

PANEL BUILD UP

1. Finishing	UV cured Lacquer	Anti-scratch top coat	5 - 7 layers
2. Toplayer		PEFC controlled sources	EN 13489
3. Core board		PEFC controlled sources	Wooden core
4. Backing layer		PEFC controlled sources	Wood Veneer
Tongue and groove		Length	Uniclic
		Width	Perfectfold 2.0

WARRANTY

Domestic use	See warranty conditions	Lifetime
Uniclic - Perfectfold connection	See warranty conditions	Lifetime
Commercial		On request

SURFACE LAYER

Wood species	Oak
Origin	Europe
Natural variance	Due to nature, visual surface can deviate from samples
Surface treatments	cf catalogue/website

GRADING

According to EN 13489:2002 Free Class			
	SELECTED	ACCOUNT	LIVELY
Sound sapwood	Permitted, colour stained	Permitted, colour stained	Permitted, colour stained
Knots	Small knots permitted, fully filled	Medium size knots permitted, half or fully filled	Large size knots permitted, half or fully filled
Bark pockets	Not permitted	Permitted if closed crack < 1/2 of the plank	Permitted unlimited
Lightning shake	Not permitted	Not permitted	Not permitted
Grain structure	Not permitted	Not permitted	Not permitted
Sound heart	Unlimited	Unlimited	Unlimited
Colour variation	Permitted	Permitted	Permitted
Medullary ray	Not Permitted	Lively variation	Very lively variation
Biodeterioration		Permitted	Permitted
		Not Permitted	Not Permitted
		Non-visible Parts	
All features permitted without any limitation as to size or quantity if these do not impair the strength or wearing quality of the parquet flooring			

INSTALLATION

Floating	On Pergo underlay	cf installation instructions
Glued to subfloor	Pergo MS polymer resin	cf installation instructions
General aspect of installed flooring	EN 13489	Lipping - difference in height (mm)
		≤0,20
		difference in width (mm)
		≤0,20
		cupping lengthwise %
		≤0,1
		cupping in width %
		≤0,2
Dimensional stability	ISO 24339	Cupping short side max %
	Changes 30 - 85 % RH	≤0,30
		Cupping short side min %
		≥-0,20
		Open joints short side (mm)
		≤0,20
		Open joints long side (mm)
		≤0,30
Underfloor heating	Suitable	cf special installation instructions

CLASSIFICATION PROPERTIES

Wear resistance	SIS 923509	Falling sand	800 - 1000
	DIN 68861	S33	100 - 1050
Stain resistance	EN 13442		class 3
CE	EN 14342:2013	Notified Body	NB 0766 - EPH Dresden
UKCA	EN 14342:2013	Approved Body	AB 0321 - Satra UK
Castor chairs	ISO 4918	Tested with underlay	DOP: On pack
Slip resistance	CEN/TS 15676 : 2008	Dry Pendulum test	25.000
Emission of formaldehyde	EN 717-1	Depending on structure and surface treatment	USRV 37-57
PCP	CEN/TR 14823:2004		≤E1
Heat resistance	EN12664:2001		≤5 ppm
Reaction to fire	EN 13501-1		0,14 m².K/W
			Dfl-s1

ECOLOGICAL CERTIFICATES

AFFSET	A	France
PEFC	PEFC/07-32-37	
EPD	On request	